American Cornerbead Company

520 W. Grove Avenue Orange, California 92865 PHONE: (714)637-4642 FAX: (714)921-8348

Material Name: Electrolytic Zinc Coated Steel

1 1/4 Cornerbead, Open Angle Cornerbead, "L" Metal, "J" Metal, "U" Metal

*** Section 1 - Chemical Product and Company Identification ***

Manufacturer Information
Continuous Coating Corp.
520 West Grove Ave
Orange, CA 92865

Phone: 714-637-4643

Emergency # 925-698-7255

*** Section 2 - Hazards Identification ***

CLASSIFICATION: H317 – Sensitization, Skin – Category 1A
H351 – Carcinogenicity – Category 2

LABEL ELEMENTS:

WARNING: May cause an allergic skin reaction. (H317)
Suspected of causing cancer. (H351)

PRECAUTIONARY STATEMENT(S):

- Obtain special instructions before use. (P201)
- Do not handle until all safety precautions have been read and understood. (P202)
- Avoid breathing dust / fume (P261)
- Contaminated work clothing should not be allowed out of the workplace. (P271)
- Wear protective gloves. (P280)
- IF ON SKIN: Wash with plenty of water. (P302 and P352)
- IF skin irritation or rash occurs: Get medical advice / attention. (P321)
- Take off contaminated clothing and wash it before reuse (P362 and P364)
- IF exposed or concerned: Get medical advise / attention (P308 and P313)
- Store locked up. (P405)
- Dispose contents / container to approved disposal facility (P501).

*** Section 3 - Composition / Information on Ingredients ***

Product is steel with the following zinc coating:

CAS #	Component	Percent
1314-13-2	Zinc oxide	0-10
Trade Secret	Metallic Coating	0.3-1.3

****Product does not contain any hexavalent chromium.*

*** Section 4 - First Aid Measures ***

First Aid: Eyes
Flush eyes with plenty of water or saline for at least 15 minutes. SEEK MEDICAL ATTENTION.

First Aid: Skin
Wash skin with soap and water for at least 15 minutes. If irritation develops, SEEK MEDICAL ATTENTION.

First Aid: Ingestion
Never give fluids or induce vomiting if the victim is unconscious or having convulsions. SEEK MEDICAL ATTENTION.

First Aid: Inhalation
Move to fresh air. If not breathing, administer artificial respiration. If breathing is difficult, give oxygen. SEEK MEDICAL ATTENTION.

Safety Data Sheet

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First Aid: Inhalation
Move to fresh air. If not breathing, administer artificial respiration. If breathing is difficult, give oxygen. SEEK MEDICAL ATTENTION.

*** Section 5 - Fire Fighting Measures ***

General Fire Hazards

See Section 9 for Flammability Properties.

This product does not present fire or explosion hazards as shipped. Small chips, turnings, dust and fines from processing may be readily ignitable.

Hazardous Combustion Products

Metallic fumes may be produced during welding, burning, grinding, and possibly machining.

Extinguishing Media

Use Class D extinguishing agents on dusts, fines or molten metal. Use coarse water spray on chips and turnings.

Fire Fighting Equipment/Instructions

Fire fighters should wear NIOSH approved, positive pressure, self-contained breathing apparatus and full protective clothing when appropriate.

NFPA Ratings: Health: 1 **Fire:** 0 **Reactivity:** 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

*** Section 6 - Accidental Release Measures ***

Containment Procedures

None

Clean-Up Procedures

Avoid inhalation, eye, or skin contact of dusts by using appropriate precautions outlined in this MSDS (see section 8). Fine turnings and small chips should be swept or vacuumed and placed into appropriate disposable containers. Keep fine dust or powder away from sources of ignition. Scrap should be reclaimed for recycling. Prevent materials from entering drains, sewers, or waterways. Discard any product, residue, disposable container or liner in full compliance with federal, state, and local regulations.

Evacuation Procedures

Isolate area. Keep unnecessary personnel away.

Special Procedures

None

*** Section 7 - Handling and Storage ***

Handling Procedures

Product should be kept dry. Avoid generating dust. Avoid contact with sharp edges or heated metal.

Storage Procedures

No special storage needed.

*** Section 8 - Exposure Controls / Personal Protection ***

A: Component Exposure Limits

Zinc oxide (1314-13-2)

ACGIH: 2 mg/m3 TWA (respirable fraction)
10 mg/m3 STEL (respirable fraction)

OSHA: 5 mg/m3 TWA (fume); 10 mg/m3 TWA (total dust); 5 mg/m3 TWA (respirable fraction)
10 mg/m3 STEL (fume)

NIOSH: 5 mg/m3 TWA (dust and fume)
10 mg/m3 STEL (fume)
15 mg/m3 Ceiling (dust)

Engineering Controls

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

Personal Protective Equipment: Eyes/Face

Wear safety glasses/goggles to avoid eye contact.

Personal Protective Equipment: Skin

Wear impervious gloves to avoid repeated or prolonged skin contact with residual oils and to avoid any skin injury.

Personal Protective Equipment: Respiratory

If airborne concentrations are above the applicable exposure limits, use NIOSH approved respiratory protection.

Personal Protective Equipment: General

Eye wash fountain is recommended.

*** Section 9 - Physical & Chemical Properties ***

Appearance:	Metallic	**Odor:**	None
Physical State:	Solid	**pH:**	NA
Vapor Pressure:	ND	**Vapor Density:**	ND
Boiling Point:	ND	**Melting Point:**	ND
Solubility (H2O):	Insoluble	**Specific Gravity:**	ND
Evaporation Rate:	ND	**VOC:**	ND
Octanol/H2O Coeff.:	ND	**Flash Point:**	NA
Flash Point Method:	NA	**Upper Flammability Limit (UFL):**	NA
Lower Flammability Limit (LFL):	NA	**Burning Rate:**	NA
Auto Ignition:	NA		

*** Section 10 - Chemical Stability & Reactivity Information ***

Chemical Stability

This is a stable material.

Chemical Stability: Conditions to Avoid

Avoid generation of airborne fume.

Incompatibility

Not Determined

Hazardous Decomposition

Metallic fumes may be produced during welding, burning, grinding, and possibly machining.

Possibility of Hazardous Reactions

Will not occur.

*** Section 11 - Toxicological Information ***

Acute Dose Effects

A: General Product Information

Breathing fumes or dusts of this product may result in metal fume fever, which is an illness produced by inhaling metal oxides.

B: Component Analysis - LD50/LC50

Zinc oxide (1314-13-2)

Oral LD50 Rat >5000 mg/kg

Carcinogenicity

Component Carcinogenicity

None of this product's components are listed by ACGIH, IARC, OSHA, NIOSH, or NTP.

*** Section 12 - Ecological Information ***

Ecotoxicity

A: General Product Information

No information available for the product.

B: Component Analysis - Ecotoxicity - Aquatic Toxicity

No ecotoxicity data are available for this product's components.

*** Section 13 - Disposal Considerations ***

US EPA Waste Number & Descriptions

Component Waste Numbers

No EPA Waste Numbers are applicable for this product's components.

Safety Data Sheet

Material Name: Electrolytic Zinc Coated Steel

Disposal Instructions

All wastes must be handled in accordance with local, state and federal regulations.
See Section 7 for Handling Procedures. See Section 8 for Personal Protective Equipment recommendations.

*** Section 14 - Transportation Information ***

US DOT Information

Shipping Name: Not Regulated

*** Section 15 - Regulatory Information ***

US Federal Regulations

Component Analysis

None of this products components are listed under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), or CERCLA (40 CFR 302.4).

State Regulations

Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA	RI
Zinc oxide	1314-13-2	Yes	Yes	Yes	Yes	Yes	Yes

Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

Component	CAS #	Minimum Concentration
Zinc oxide	1314-13-2	1 %

Additional Regulatory Information

Component Analysis - Inventory

Component	CAS #	TSCA	CAN	EEC
Zinc oxide	1314-13-2	Yes	DSL	EINECS

*** Section 16 - Other Information ***

Other Information

The information herein is presented in good faith and believed to be accurate as of the effective date given. However, no warranty, expressed or implied, is given. It is the buyer's responsibility to ensure that its activities comply with Federal, State or provincial, and local laws.

Key/Legend

EPA = Environmental Protection Agency; TSCA = Toxic Substance Control Act; ACGIH = American Conference of Governmental Industrial Hygienists; IARC = International Agency for Research on Cancer; NIOSH = National Institute for Occupational Safety and Health; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration., NJTSR = New Jersey Trade Secret Registry.

Safety Data Sheet

Material Name: BONDERITE 6020 **ID: RS00256021 / IDH No. 1000929**

*** Section 1 - Chemical Product and Company Identification ***

Product Trade Name BONDERITE 6020

Manufacturer Information

Henkel Surface Technologies
Henkel Corporation
32100 Stephenson Highway
Madison Heights, MI 48071

Contact Phone: (248) 583-9300

Chemtrec Emergency # (800) 424-9300

*** Section 2 - Composition / Information on Ingredients ***

CAS #	Component	Percent
27096-04-4	Chromium (III) phosphate	10-30
13548-38-4	Chromium nitrate	1-10
7664-38-2	Phosphoric acid	1-10
7788-97-8	Chromic fluoride	<1
10141-05-6	Cobalt nitrate	<1

Component Related Regulatory Information

This product may be regulated, have exposure limits or other information identified as the following: Chromium, ion (Cr 3+) (16065-83-1), Chromium compounds, Chromium, inorganic compounds, Nitrate compounds, Phosphorus compounds, inorganic, Fluorides, Cobalt compounds, Cobalt, inorganic compounds.

*** Section 3 - Hazards Identification ***

Emergency Overview:

DANGER -- CORROSIVE! Contact with this material will cause burns to the skin, eyes and mucous membranes.

Eye Contact:

This product is severely irritating to the eyes and may cause irreversible damage including burns and blindness.

Skin Contact:

Corrosive to the skin. Contact with the skin or mucous membranes may cause severe irritation and burns. This product contains a component that may cause allergic skin reactions.

Ingestion:

Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea. This product may produce corrosive damage to the gastrointestinal tract if it is swallowed.

Inhalation:

Inhalation of mists of this product may cause severe irritation and burns to the respiratory tract. Inhalation of mists or vapors may produce upper airway edema, wheezing, pulmonary edema, pneumonitis and respiratory failure.

Medical Conditions Aggravated by Exposure:

Pre-existing eye, skin and respiratory disorders.

*** Section 4 - First Aid Measures ***

Eye Contact:

In case of contact with the eyes, rinse immediately with plenty of water for 15 minutes, and seek immediate medical attention.

Skin Contact:

Immediately take off all contaminated clothing. Flush with large amounts of water. Soak the affected area for one hour in an iced solution (0.13%) of Zephiran chloride (30 cc of 17% concentrate per gallon of iced distilled water.) GET MEDICAL ATTENTION IMMEDIATELY.

Ingestion:

If the material is swallowed, get immediate medical attention or advice -- Do not induce vomiting. Give one to two glasses of water or milk. Never give anything by mouth to a victim who is unconscious or is having convulsions.

Inhalation:

If mist or vapor of this product is inhaled, remove person immediately to fresh air. Seek medical attention if symptoms develop or persist.

First Aid: Notes to Physician

Treatment of hypocalcemia associated with fluoride exposure may be corrected by intravenous calcium gluconate or calcium chloride. Treatment of hypomagnesemia may be corrected by intravenous magnesium sulfate.

*** Section 5 - Fire Fighting Measures ***

Flash Point:	> 212 °F	Method Used:	Calculated	Flammability Classification:	Non-flammable
Upper Flammable Limit (UFL):	Not applicable	Lower Flammable Limit (LFL):	Not applicable		

Fire & Explosion Hazards:

This product is an aqueous mixture which will not burn.

Decomposition Products:

Irritating and toxic gases or fumes may be released during a fire.

Extinguishing Media:

Use any media suitable for the surrounding fires.

Fire-Fighting Instructions:

Firefighters should wear full protective clothing including self contained breathing apparatus.

*** Section 6 - Accidental Release Measures ***

Containment Procedures:

Stop the flow of material, if this is without risk. Wear appropriate protective equipment and clothing during clean-up.

Clean-Up Procedures:

Absorb spill with inert material. Shovel material into appropriate container for disposal. Dispose of collected material according to regulation.

*** Section 7 - Handling and Storage ***

Handling Procedures:

Do not get this material in your eyes, on your skin, or on your clothing. Do not inhale vapors or mists of this product. Do not take internally. Wash thoroughly after handling. For industrial use only. Use caution when combining with water; DO NOT add water to acid, ALWAYS add acid to water while stirring to prevent release of heat, steam and fumes. Mix well before using.

Storage Procedures:

Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Protect from freezing. Ship and store above 40° F. Do not store above 120 °F. Supplier recommends that this product be stored with a vented bung.

*** Section 8 - Exposure Controls / Personal Protection ***

Exposure Guidelines:

A: General Product Information

Follow all applicable exposure limits.

B: Component Exposure Limits

Phosphoric acid (7664-38-2)
ACGIH: 1 mg/m3 TWA
3 mg/m3 STEL
OSHA: 1 mg/m3 TWA
3 mg/m3 STEL
NIOSH: 1 mg/m3 TWA
3 mg/m3 STEL

Chromic fluoride (7788-97-8)
ACGIH: 2.5 mg/m3 TWA (as F) (related to Fluorides)
OSHA: 2.5 mg/m3 TWA (as F) (related to Fluorides)

Cobalt nitrate (10141-05-6)
ACGIH: 0.02 mg/m3 TWA (as Co) (related to Cobalt, inorganic compounds)

Engineering Controls:
Ventilation should effectively remove and prevent buildup of any vapor or mist generated from the handling of this product.

PERSONAL PROTECTIVE EQUIPMENT
As prescribed in the OSHA Standard for Personal Protective Equipment (29 CFR 1910.132), employers must perform a Hazard Assessment of all workplaces to determine the need for, and selection of, proper protective equipment for each task performed.

Eyes/Face Protective Equipment:
Wear chemical goggles; face shield (if splashing is possible).

Skin Protection:
Use impervious gloves. Use of impervious apron and boots are recommended.

Respiratory Protection:
If ventilation is not sufficient to effectively prevent buildup of aerosols or vapors, appropriate NIOSH/MSHA respiratory protection must be provided.

Work Practices:
Eyewash fountains and emergency showers are required.

*** Section 9 - Physical & Chemical Properties ***

Physical State:	Liquid	**Appearance:**	Dark green
Odor:	Mild	**Vapor Pressure:**	Not determined
Boiling Point:	>212 °F (>100 °C)	**Specific Gravity:**	1.32 -1.35
pH:	1.2	**Viscosity:**	Not determined
VOC:	Not applicable	**Solubility Water:**	Complete
Percent Solids:	35 - 45%		

*** Section 10 - Chemical Stability & Reactivity Information ***

Chemical Stability:
Stable under normal conditions.

Incompatibility:
This product may react with strong alkalies.

Decomposition Products:
May liberate hydrogen fluoride.

Hazardous Polymerization:
Will not occur.

*** Section 11 - Toxicological Information ***

Acute Toxicity:

A: General Product Information

Phosphoric acid is an eye, skin and respiratory system irritant. Repeated exposure can cause bronchitis with cough, phlegm and shortness of breath. Long term skin contact may result in drying and cracking of the skin.

B: Component Analysis - LD50/LC50

Chromium (III) phosphate (27096-04-4)
Oral LD50 Rat: 1570 mg/kg

Chromium nitrate (13548-38-4)
Oral LD50 Rat: 3250 mg/kg

Phosphoric acid (7664-38-2)
Inhalation LC50 Rat: >850 mg/m3/1H; Oral LD50 Rat: 1530 mg/kg; Dermal LD50 Rabbit: 2730 mg/kg

Cobalt nitrate (10141-05-6)
Oral LD50 Rat: 434 mg/kg

Carcinogenicity:

A: General Product Information

No information available for the product.

B: Component Carcinogenicity

Chromic fluoride (7788-97-8)
ACGIH: A4 - Not Classifiable as a Human Carcinogen (related to Fluorides)

Cobalt nitrate (10141-05-6)
ACGIH: A3 - Confirmed animal carcinogen with unknown relevance to humans (related to Cobalt, inorganic compounds)
IARC: Monograph 52 [1991] (listed under Cobalt and Cobalt compounds)

Chronic Toxicity

Chronic fluoride exposure can produce fluorosis, a condition characterized by nausea, vomiting, loss of appetite, diarrhea or constipation, anemia, weakness, and joint stiffness.

Epidemiology:

Exposure to cobalt can lead to sensitization. In its most serious form, cobalt-sensitization can result in, or exacerbate asthma.

Neurotoxicity:

No information available for the product.

Mutagenicity:

No information available for the product.

Teratogenicity:

No information available for the product.

Other Toxicological Information:

None available.

*** Section 12 - Ecological Information ***

Ecotoxicity:

A: General Product Information

No data available for this product.

B: Component Analysis - Ecotoxicity - Aquatic Toxicity

Chromium (III) phosphate (27096-04-4)

Test & Species		Conditions
96 Hr LC50 Oncorhynchus mykiss	4.4 mg/L	juvenile
96 Hr LC50 Pimephales promelas	5.07 mg/L	related to Chromium (III
96 Hr EC50 water flea	2 mg/L	
96 Hr EC50 water flea	168 mg/L	related to Chromium (III

Chromium nitrate (13548-38-4)

Test & Species		Conditions
96 Hr LC50 Oncorhynchus mykiss	4.4 mg/L	juvenile
96 Hr LC50 Pimephales promelas	5.07 mg/L	related to Chromium (III
96 Hr EC50 water flea	2 mg/L	
96 Hr EC50 water flea	168 mg/L	related to Chromium (III

Phosphoric acid (7664-38-2)

Test & Species		Conditions
96 Hr LC50 Gambusia affinis	3-3.5 mg/L	
12 Hr EC50 Daphnia magna	4.6 mg/L	

Environmental Fate:

No data is available concerning the environmental fate, biodegradation or bioconcentration for this product.

*** Section 13 - Disposal Considerations ***

US EPA Waste Numbers & Descriptions:

A: General Product Information

This product, if discarded directly, would be a characteristic RCRA corrosive waste (D002). You must test your waste using methods described in 40 CFR Part 261 to determine if it meets applicable definitions of hazardous wastes.

B: Component Waste Numbers

No EPA Waste Numbers are applicable for this product's components.

Disposal Instructions:

Dispose of waste material according to Local, State, Federal, and Provincial Environmental Regulations.

*** Section 14 - Transportation Information ***

US DOT Information

Shipping Name: Please refer to the container label for transportation information.

*** Section 15 - Regulatory Information ***

US Federal Regulations

A: General Product Information

This product is considered hazardous under 29 CFR 1910.1200 (Hazard Communication).

B: Component Analysis

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65) and/or CERCLA (40 CFR 302.4).

Phosphoric acid (7664-38-2)

CERCLA: 5000 lb final RQ; 2270 kg final RQ

Cobalt nitrate (10141-05-6)

SARA 313: 0.1 % de minimis concentration (Chemical Category N096) (related to Cobalt compounds)

SARA 311/312: Acute: Yes Chronic: Yes Fire: No Pressure: No Reactive: No

State Regulations

A: General Product Information

No additional information available.

B: Component Analysis - State

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS #	CA	FL	MA	MN	NJ	PA
Chromium (III) phosphate (¹related to Chromium compounds) (²related to Chromium, ion (Cr 3+)	27096-04-4	Yes¹	No	No	No	Yes¹	Yes²
Chromium nitrate (¹related to Chromium compounds) (²related to Chromium, ion (Cr 3+)	13548-38-4	Yes¹	No	No	No	Yes	Yes²
Phosphoric acid	7664-38-2	Yes	No	Yes	Yes	Yes	Yes
Chromic fluoride (¹related to Chromium compounds)	7788-97-8	Yes¹	No	No	No	Yes	Yes¹
Cobalt nitrate (¹related to Cobalt, inorganic compounds) (²related to Cobalt compounds)	10141-05-6	No	No	Yes	Yes¹	Yes²	Yes

Other Regulations

A: General Product Information

All components are on the U.S. EPA TSCA Inventory List.

B: Component Analysis - Inventory

Component	CAS #	TSCA	DSL	EINECS
Chromium (III) phosphate	27096-04-4	Yes	No	Yes
Chromium nitrate	13548-38-4	Yes	Yes	Yes
Phosphoric acid	7664-38-2	Yes	Yes	Yes
Chromic fluoride	7788-97-8	Yes	Yes	Yes
Cobalt nitrate	10141-05-6	Yes	Yes	Yes

C: Component Analysis - WHMIS IDL

The following components are identified under the Canadian Hazardous Products Act Ingredient Disclosure List:

Component	CAS #	Minimum Concentration
Phosphoric acid	7664-38-2	1 %

*** Section 16 - Other Information ***

NFPA Ratings: Health: 3 Fire: 0 Reactivity: 0
Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe
HMIS Ratings: Health: 3* Fire: 0 Reactivity: 0
Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe * = Chronic hazard

Key/Legend

EPA = Environmental Protection Agency; TSCA = Toxic Substance Control Act; ACGIH = American Conference of Governmental Industrial Hygienists; IARC = International Agency for Research on Cancer; NIOSH = National Institute for Occupational Safety and Health; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration; NFPA = National Fire Protection Association; HMIS = Hazardous Material Identification System; CERCLA = Comprehensive Environmental Response, Compensation and Liability Act; SARA = Superfund Amendments and Reauthorization Act

The information presented herein is believed to be factual as it has been derived from the works and opinions of persons believed to be qualified experts; however, nothing contained in this information is to be taken as a warranty or representation for which Henkel Surface Technologies bears legal responsibility. The user should review any recommendations in the specific context of the intended use to determine whether they are appropriate.

Contact: Product Safety and Regulatory Affairs
Contact Phone: (248) 583-9300

This is the end of MSDS # RS00256021 / IDH No. 1000929